



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3711
Job Sheet 176228



Part No: 646.3711

Job Qty: 12 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.23 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		4/27/18	0.00	0.00	Start Up Waterjet		DL 18/04/23
110	Waterjet	12 pcs		4/27/18	0.00	0.73	Waterjet1		DL 18/04/23
120	QC	12 pcs		4/27/18	0.00	0.00	QC2 Waterjet-1		DL 18/04/23
130	QC	12 pcs		4/27/18	0.00	0.00	QC8-1		38
140	Brake NC	12 pcs		4/27/18	0.04	0.57	Brake NC 1		DL 18/04/23
150	QC	12 pcs		4/27/18	0.00	0.00	QC5		38
155	HandFinish	12 pcs		4/27/18	0.00	0.00	HandFinish2		DL 18/04/23
160	Outsource	12 pcs		4/27/18			ATG001-VC	5	CT 18-530
170	Packaging	12 pcs		4/27/18	0.00	0.00	Packaging2		ADAS 06/04
180	QC	12 pcs		4/27/18	0.00	0.00	QC5		JUN 05 2018
210	Packaging	12 pcs		4/27/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	12 Ea		4/27/18	0.00	0.00	QC21		9-89

Part Op 110 - 1-Cut as per Dwg

Descriptions: 155 - CLEAN AND REMOVE ALL MARKINGS

160 - Issue P/O to ATG : 39782 Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.4320 sf (.036 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	250	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	1Inches ± 0	1 1		
2	Clip	2Inches ± 0	2 2		
3	Clip	3Inches ± 0	3 3		



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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S063766



Part: 646.3711

Job No: 176228

Serial No/Batch: S063766

Revision:

Inspector:

Date: 04/23/18

AC
8E
AC
8E
8E

AC
8E
08-8

4

Clip

0Inches ± 0

0

0

Plex 4/19/18 7:41 AM Dart.lajeunesse.marie



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PURCHASE ORDER **PO039782**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039782
PO Date: 5/3/18
Due Date: 5/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175551	644.4112	Spacer 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/31/18	20 pcs	0 pcs ✓ 20x	20 pcs	\$6.80/pcs At 18/06/01	\$136.00
2	175985	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	5/31/18	14 pcs	0 pcs ✓ 14x	14 pcs	\$16.20/pcs At 18/06/01	\$226.80
3	174108	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG : _____	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
4	174109	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3300	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
5	176228	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	18 pcs	0 pcs ✓ 18x 24	18 pcs	\$7.95/pcs At 18/06/01	\$143.10
				Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$7.95/pcs	\$47.70
Sub Total:						24	0	24		\$190.80
6	174096	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	5/31/18	2 pcs	0 pcs ✓ 2x	2 pcs	\$17.60/pcs At 14/06/01	\$35.20

DAS
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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915272

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 644.4112 Spacer Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23029		Rev: 1 PO: PO039782 Line: 1
14 ea	Part: 646.3210 Support Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23030		Rev: NC PO: PO039782 Line: 2
18 ea	Part: 646.3711 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23033		Rev: A PO: PO039782 Line: 5
2 ea	Part: 646.3713 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23034		Rev: A PO: PO039782 Line: 6
6 ea	Part: 646.3714 Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23035		Rev: A PO: PO039782 Line: 7
Made in Canada.			

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9-89

JUN 05 2018



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

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Pack List

Number: 915272

Date: 31-May-18

To

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Hawkesbury, ON K6A 1K7

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Fax: 613 632-1053

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Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>31/05/18</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		DAS 11 9-89 JUN 05 2018
Made in Canada.			